INSTALLATION GUIDE

1. Structure of the RACK cabinet.



2. Components

Num ber	Component	Amount	Foto	Num ber	Component	Amount	Foto
1	Top panel	1 pcs.		11	"2" wheel without lock"	4 pcs.	
2	Bottom panel	1 pcs.		12	Leveling foot	4 pcs.	
3	Front doors	1 pcs.		13	M8x12 Head Cap Screw	16 pcs.	
4	Rear door	1 pcs.		14	M8 nut	16 pcs.	
5	Side panel	2 pcs.		15	10mm Torx (black)	97 pcs.	
6	Cabinet frame	2 pcs.		16	M5 nut, spring washer	2 pcs.	B B0000
7	Horizontal rail	6 pcs.	and the second second	17	Spacer for front/rear doors	2 pcs.	0
8	RACK 19" 42U rail	4 pcs.		18	M6x12 Phillips screw	20 pcs.	
9	Cable gland end cup (upper)	2 pcs.		19	M6 nut ("cage nut")	20 pcs.	
10	Cable gland end cup (lower)	2 pcs.		20	Torx /hex key	1 pcs.	\rightarrow

The free standing, ready-to-assemble RACK cabinet is delivered in 4 separate packages.

Place horizontally two RACK cabinet frames with both top and bottom plates. Pay attention to the grounding in the frame - as shown in the drawing



Mount the top plate and bottom plate to the left and right frames of the RACK cabinet, respectively. Use M8x12 Head Cap Screws with M8 nuts (16pcs). Screw the cabinet **wheels** and **legs** to the bottom plate of the cabinet.



Place the RACK cabinet vertically and mount:

- Cable gland end cups (up and down) -screw 10mm (black) - 12pcs



Inside the cabinet, install the cross profiles and RACK profiles from the inside (front and rear), as shown in the figure below.



Installation of front, rear, and side doors













